Saturn 1B/Apollo 7 (SA-205) Page 1 of 13 Copyright 2002

				Attach bulkhead mounts (Parts 2-A) on other side of page aligned with gray outlines (top and bottom) Roll into tube, glue at seam, then press bulkheads (Parts 2-B) into
				place against top and bottom bulkhead mounts.
				Underfold Section

Saturn 1B/Apollo 7 (SA-205) C. Rocketdyne Stage 1 (S1B) Engines (8) Page 2 of 13 Copyright 2002 Inner Half - Turn to face inside. Inner Half - Turn to face inside. Offset overlap/glue & roll Offset overlap/glue & roll Cut Cut Outer Half Outer Half Cut Cut Rocketdyne H-1 Rocketdyne H-1 Outer Steering Engine Outer Steering Engine (200,000 lb Thrust) (200,000 lb Thrust) Inner Half - Turn to face inside. Inner Half - Turn to face inside. Offset overlap/glue & roll Offset overlap/glue & roll Cut Cut **Outer Half** Outer Half Cut Cut Rocketdyne H-1 Rocketdyne H-1 Outer Steering Engine Outer Steering Engine (200,000 lb Thrust) (200,000 lb Thrust) Inner Half - Turn to face inside. Inner Half - Turn to face inside. Offset overlap/glue & roll Offset overlap/glue & roll Cut Cut **Outer Half** Outer Half Cut Cut Rocketdyne H-1 Rocketdyne H-1 Inner Fixed Engine Inner Fixed Engine (200,000 lb Thrust) (200,000 lb Thrust) Inner Half - Turn to face inside. Inner Half - Turn to face inside. Offset overlap/glue & roll Cut Offset overlap/glue & roll Cut **Outer Half** Outer Half Cut Cut Rocketdyne H-1 Rocketdyne H-1 Inner Fixed Engine Inner Fixed Engine (200,000 lb Thrust) (200,000 lb Thrust) B. Core Lox Tank Bulkheads (Mount to Cardstock) A. Core Lox Tank Bulkhead Mounts (Mount to Cardstock)

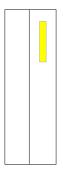
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underfold

Print 4 copies of this page

Attach to core LOX tank. Alternate LOX tanks with fuel tanks.

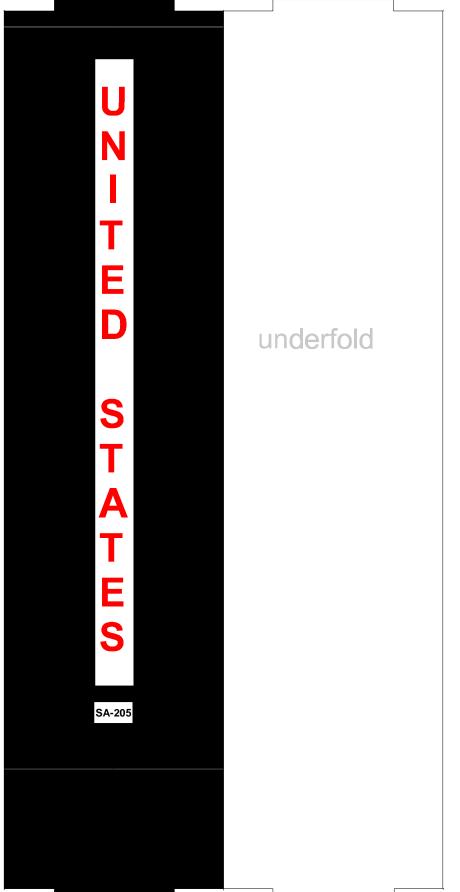
> B. Antennas (4) Cement to Cardstock. Glue to top of S1 stage at positions I, II, III, IV (See Instruction Photos)

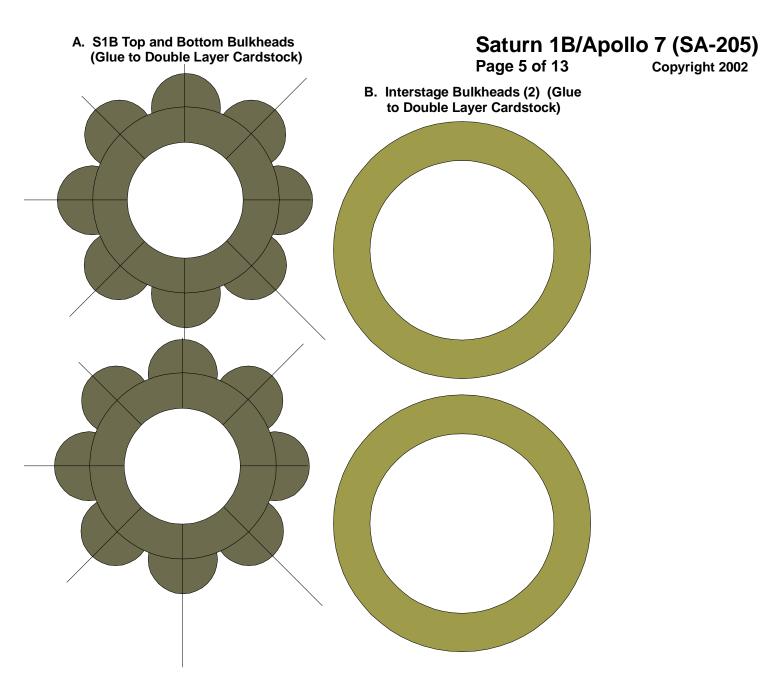


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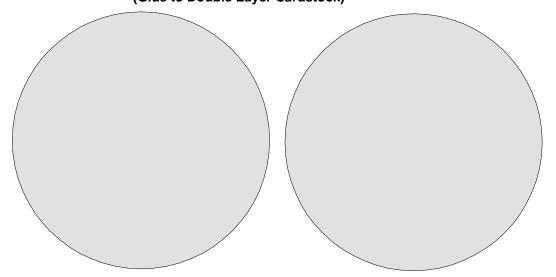
Print 4 copies of this page

Attach to core LOX tank. Alternate LOX tanks with fuel tanks.





C. SIVB (2nd) Stage Bulkheads (2) (Glue to Double Layer Cardstock)



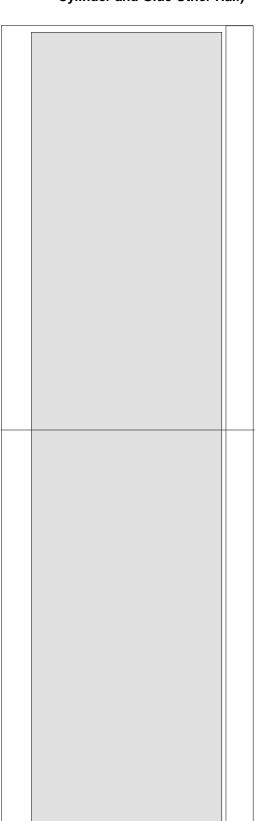
C. Interstage Top Adapter (Glue to Cardstock, Insert Half into Top of Interstage)

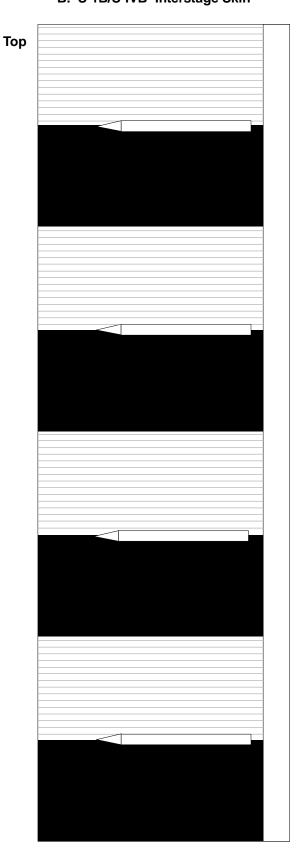
A. S-1B/S-IVB Interstage Inner Layer (Glue Cardstock to Gray Area, Glue Half to Outer Skin, Then Roll to Cylinder and Glue Other Half)



B. S-1B/S-IVB Interstage Skin

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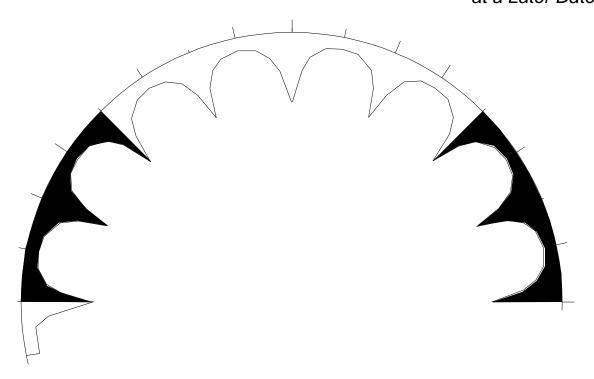


Saturn 1B/Apollo 7 (SA-205) Page 7 of 13 Copyright 2002 C. S-1B Engine Section Base (Mount to Cardstock) **B. S-1B Engine Section** D. Cardstock Outer Skin Outline Ш Top Top Ш A. S-1B Engine Section Inner Skin. (Glue Cardstock to Gray Area, Glue Half to Outer Skin, Then Roll to Cylinder and Glue Other Half) Ш

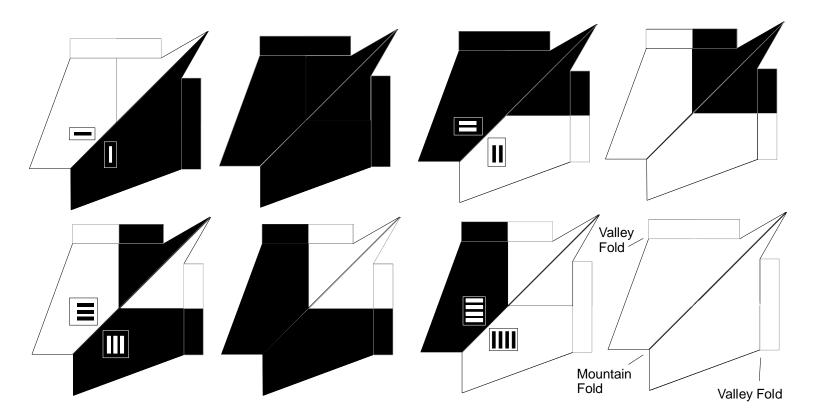
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A. S-1B Engine Section Fairing

Note: Pages 9-13 will be Added at a Later Date



B. S-1B Fins



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B. S-IVB/SLA Adapter

A. S-IVB Outer Skin

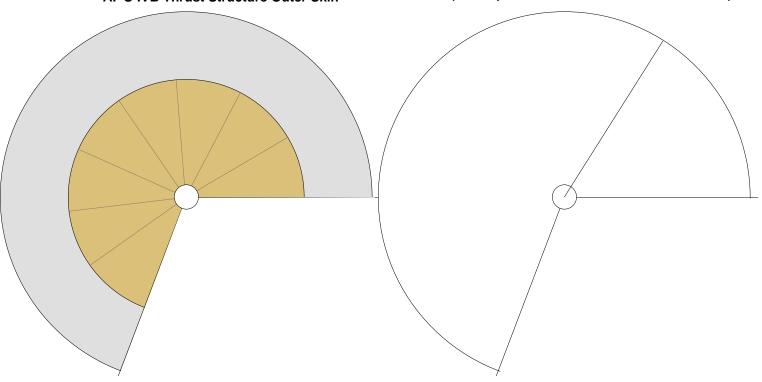


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A. S-IVB Inner Skin (Reinforce Gray Area with Card Stock. Overlap with Outer Skin at Line , then Roll into Cylinder)

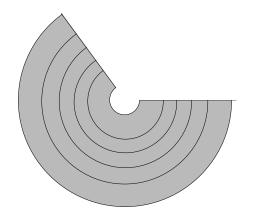
A. S-IVB Thrust Structure Outer Skin

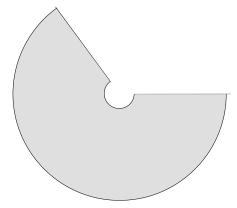
B. S-IVB Thrust Structure Inner Skin (Overlap with Outer Skin and Roll into Cone)



C. S-IVB J-2 Engine Nozzle Outer Face

D. S-!VB J-2 Engine Nozzle InnerFace (Turn Over, Overlap about Half with Outer Face, and Roll into Cone)

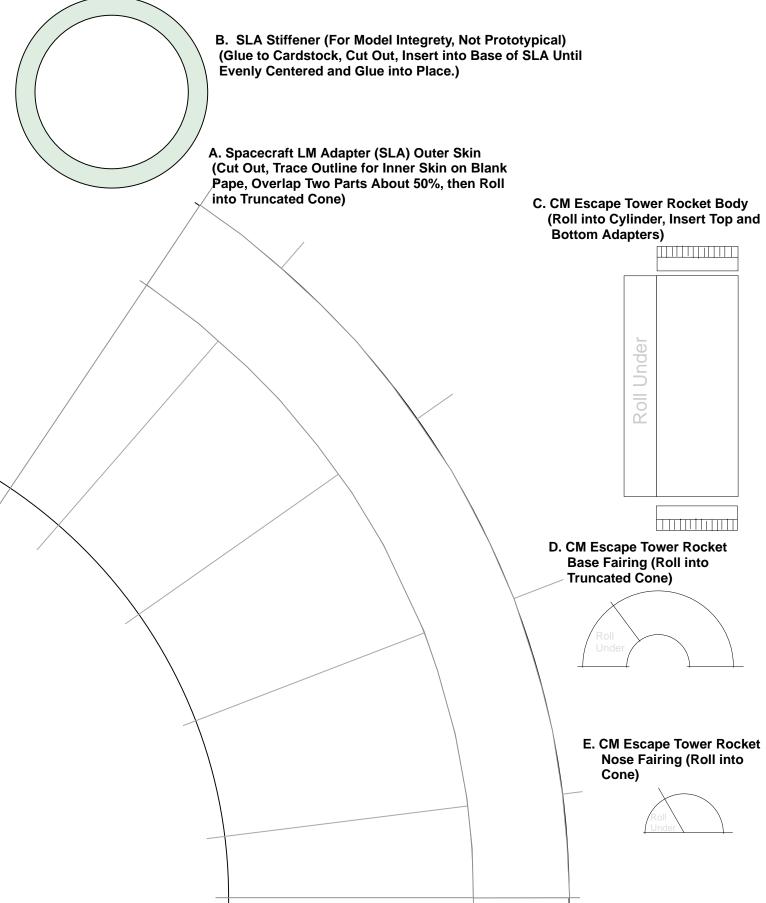




E. S-IVB J-2 Engine Thrust Chamber (Attach to Top of Nozzle, then Attach Engine to Thrust Structure Apex)



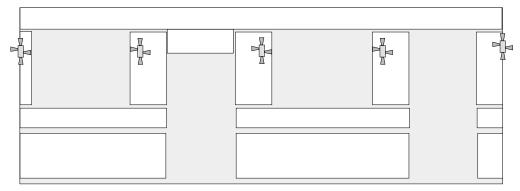
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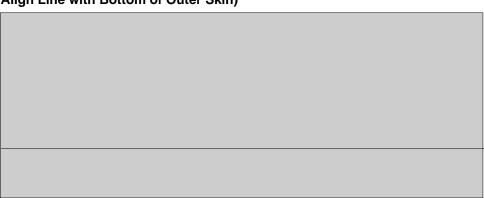
E. Service Module Top Adapter (Insert After Top Bulkhead)



A. Service Module Outer Skin



B. Service Module Inner Skin on Cardstock (Overlap 50% with Outer Skin, Align Line with Bottom of Outer Skin)

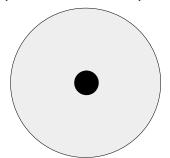


C. Service Module Inner Skin Bottom Bulkhead Mount on Card Stock (Glue Inside Inner Skin Near Base)

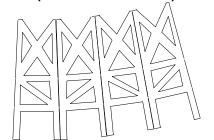


D. Service Module Top Bulkhead

F. Service Module Bottom Bulkhead (Mount to Card Stock)



I. Command Module Launch Escape
Tower (Mount to Card Stock)



G. Command Module Boost Protective Cover (Roll into Cone)

