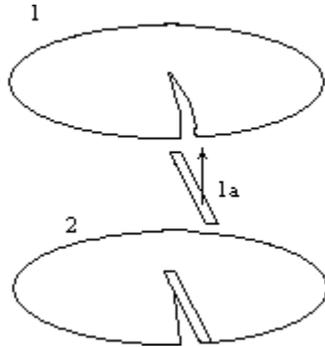
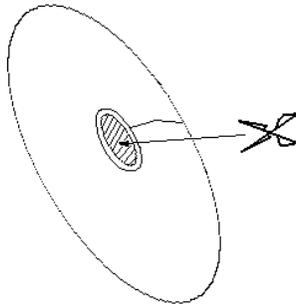


Glue strip 1a in Saucer top 1, pull sides together and glue. Repeat for Saucer bottom 2 & strip 2a.

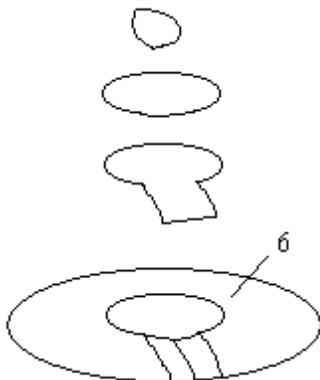
Set 1 on 2 with the seam lines meeting and check the fit. Do not trim off any outer edge overlap. Add glue lightly to the rim of 2 and then set 1 back in place. Quickly shift and align 1 to avoid overlaps, gaps or ripples before the glue sets. Apply light hand pressure to hold 1 in place.



Cut out the center on 1 to the dashed. Set 1b over the opening and check for a flat fit. If there are high spots, cut slots and push down to eliminate the bump.



Glue 1d to 1c to 1b and glue to 1. Cut out the opening in 2 and glue 2c to 2b.

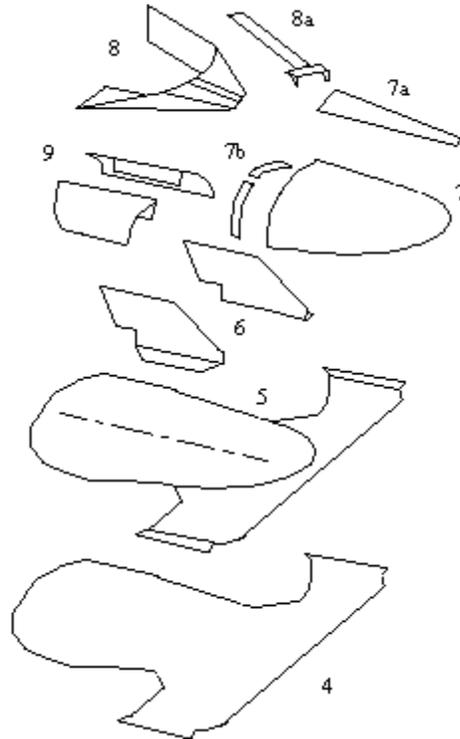


Cut out hull base 4 & 5 and glue back to back, color sides out, with no glue on the outer strips that support the warp nacelles.

Glue the left & right sides of 6 together and fold the base glue tabs out. Glue 6 to 4 on the

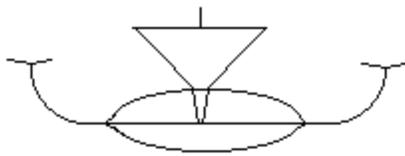
centerline with front edge of 6 at the front edge of 4.

Glue 7a & 7b under the front edge of hull top 7 leaving a small gap in the center for dorsal 6. Roll 7 to a curve before attaching and check the fit before gluing. Glue 7 to 5 along the outer edge. Attach the left side of front hull 9 to 6 along the dashed line, to glue tab 7a and to hull base 5. Note the dip in the dashed line at the front of 6. Bend down 9 to follow the line. Repeat for the right side. Match the front edge of the right side to the front left side already glued in place. Add a small scrap under the joint if the ends don't want to stay together. Keep the front edges of 9 at the same level.

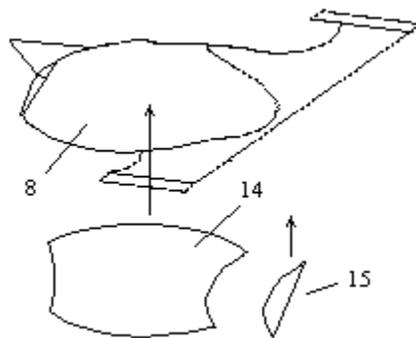


Fold down the sides of dorsal 8. Set in place on 6 and note the curvature needed to have the front edges meet at the front edge of 6 with the base at the joint of 6 & 7. Slightly moisten the back of the sides of 8 if needed to help it conform to the sharp curvature. When satisfied with the fit, add glue to the front ends and to the base and hold into place. Keep 8 straight while gluing to avoid separation or misalignment. Add 7a to the top of 7. Fold the bottom end of 8a to form the impulse engine opening and glue in place on 8.

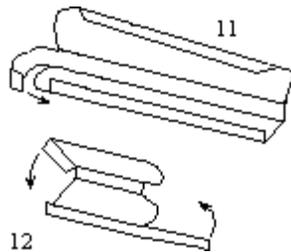
Roll up the ends of the nacelle pylons using a small rod or ink pen as a forming tool. Fold down the nacelle support tabs. Add glue between 4 & 5 pylons and squeeze together to eliminate any gaps or wrinkles.



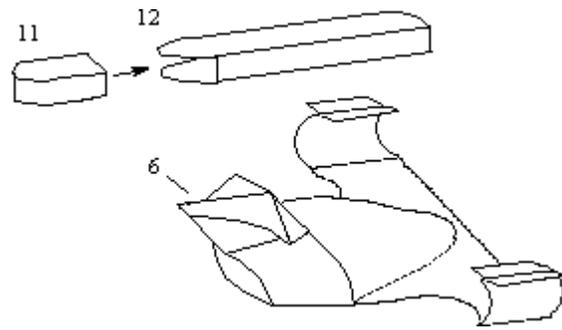
Curve the bottom hull piece 10 to shape and check the fit on 4. The front corners of 10 must meet the corners of 9, which could force trimming off any excessive side overlap. Take the time to get a good fit. Glue 10 to 4 along the outer edge. Add 10a to close off the back end. Roll the deflector dish upper cover panel 10b and set it in under 9. Trim the outer edge to fit and then glue in place. Cut and fit the deflector dish base 10c to shape and glue in place. Finish by gluing center dish 10d in place.



Fold warp nacelle 11 on the three edges and roll the back edge to a curve. Glue the side tab under the opposite side. Use the top back end as a guide to avoid any gaps and glue the back curved end under the opposite side. Glue the top and bottom back ends down to the back curve. Add small glue strips if the top doesn't glue down to the back curve. Repeat for the second warp nacelle.

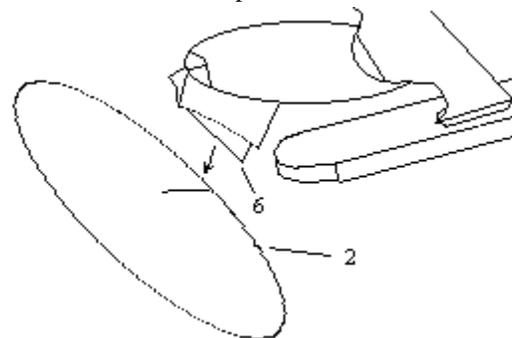


Fold nacelle tip 12 and glue the side tab under the opposite side. Glue the end plate. Curve the front side and glue into the opposite side and under the top and bottom extensions as was done with part 11. Check the fit and then glue 12 into 11 up to the marks. Repeat for the other warp nacelle.



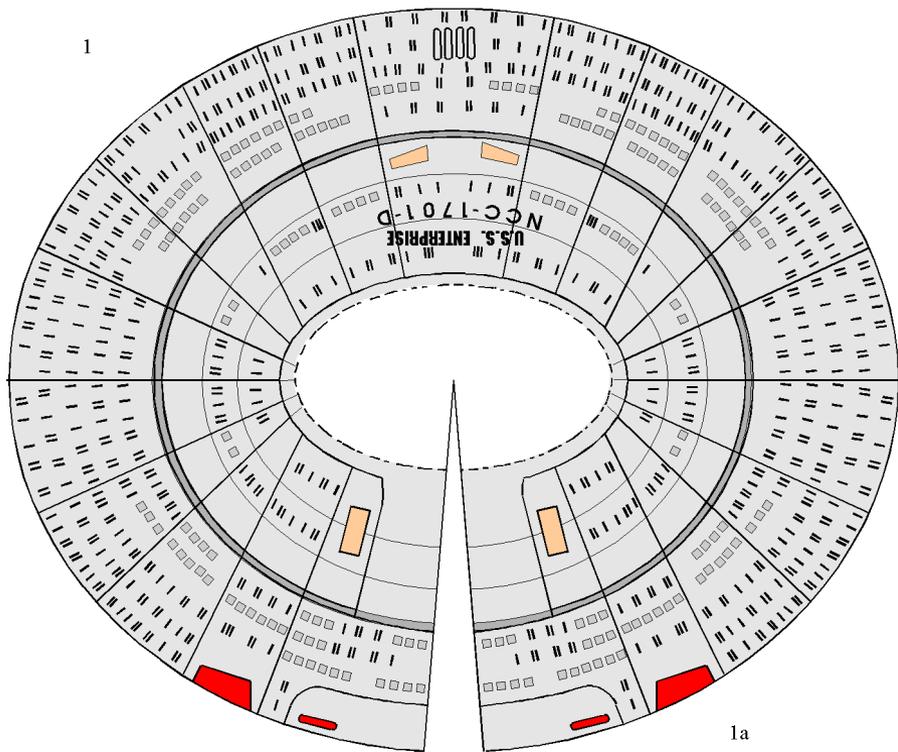
Glue a warp nacelle onto the right pylon. Repeat for the left nacelle. When dry, twist the pylons as needed to set the nacelles straight and not leaning over to one side.

Cut a line in the match line on saucer bottom 2 for the dorsal 6 to fit into. Insure the cut is long enough for 6 to enter without force. Check the fit and alignment of the saucer and matching of 8 to the rim. Add glue to the side top edges of 8 and set the saucer in place. Hold while gluing to prevent separation or leaning to one side. Glue the saucer rim to the top of 8.

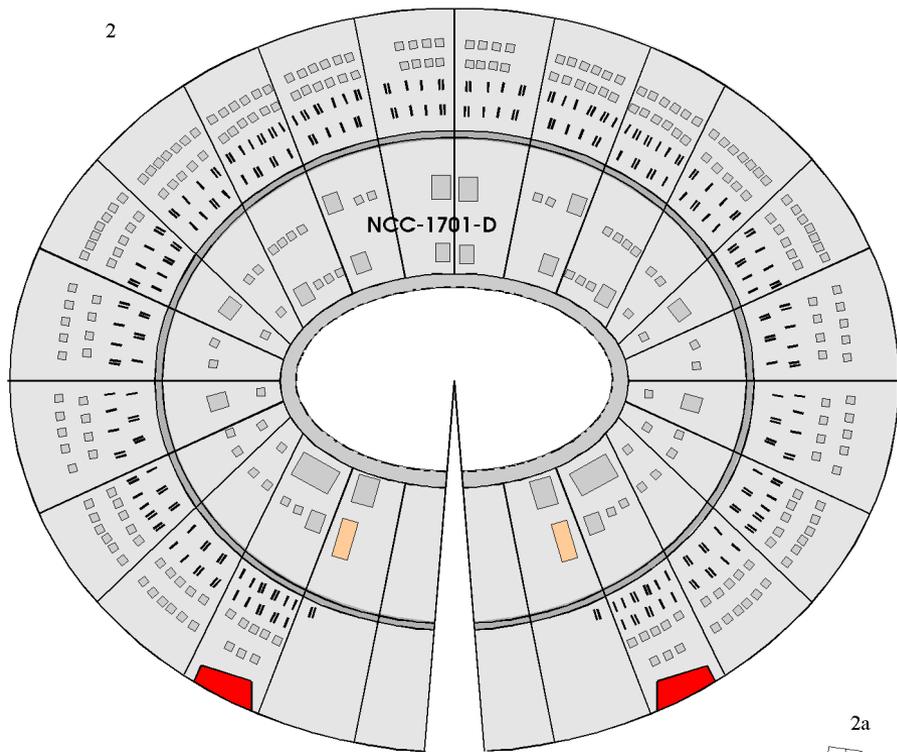


The last step is to cover exposed white paper edges with a lead pencil or a colored marker. Water paints could cause the printing ink to smear or run.

1



2

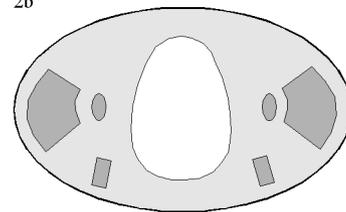
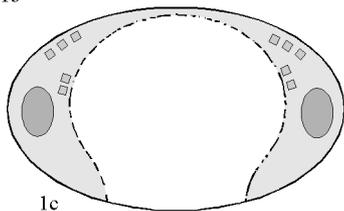


1a

2a

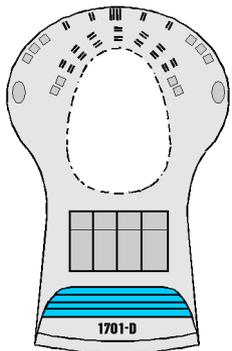
1b

2b



1c

2c



1d

